

AMENDMENT

In the Specification

Please replace the paragraph beginning on page 6, at line 14, of the instant specification, with the following paragraph:

The crystalline or semi-crystalline polycarboxylic acid or polyanhydride has an acid number of from 50 to 400, preferably from 60 to 150. Exemplary compounds in this group are sebacic acid, ~~dodecanedicarboxylic~~ dodecanedicarboxylic acid, adipic acid and acid-functional polyesters. In the practice of this invention, such compound is added in an amount of from 5 to 40 phr, preferably from 10 to 30 phr and, most preferably, from 15 to 25 phr.

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Please replace the Table and the Legend following beginning on page 11, at line 5, of the instant specification, with the following Table and Legend:

INGREDIENTS	AMOUNTS (phr)	
	SAMPLE 1-1	SAMPLE 1-2
Polyester A	60.0	60.0
EP 550	20.0	35.0
MORFLEX 1000 <u>Semi-crystalline polyester resin</u>	10.0	10.0
Daiso ISO DAP	10.0	10.0
Spheriglass <u>SPHERIGLASS™</u> 3000E	50.0	50.0
Irgacure <u>IRGACURE™</u> 2959	2.4	2.4
Irgacure <u>IRGACURE™</u> 651	0.6	0.6
Vanox 231XL	1.0	1.0
Modaflow <u>MODAFLOW™</u> 2000	1.0	1.0
Pigments	0.535	0.535
Lanco <u>LANCO™</u> 1900	1.5	1.5

Legend:

EP 550: glycidyl functional acrylic resin available from Estron Chemical Co.

~~MORFLEX 1000: semi-crystalline polyester resin, Rohm and Haas Co.~~

Daiso ISO DAP: diallylisophthalate pre-polymer, Osaka Soda Co. Ltd.

Spheriglass 3000E: borosilicate solid glass spheres, Potters Industries

Irgacure 2959: an alpha-hydroxy ketone photoinitiator, Ciba

Irgacure 651: a dimethyl ketal photoinitiator, Ciba

Vanox 231XL: organic peroxide catalyst, Elf Atochem

Modaflow 2000: acrylic flow modifier, Solutia, Inc.

Pigments

Lanco 1900: micronized polymeric surface modifier, Lubrizol Corp.

Please replace the Table beginning on page 12, at line 19, of the instant specification, with the following Table:

EXAMPLE 2

INGREDIENTS	AMOUNTS (phr)	
	SAMPLE 2-1	SAMPLE 2-2
Polyester B	60.0	60.0
EP-550	20.0	25
GMA 300	-----	2.5
MORFLEX 1000Semi-crystalline polyester resin	10.0	10.0
Modaflow MODAFLOW™2000	1.0	1.0
ISO-Dap	10.0	10.0
Lupercol LUPERCO™ 231XL ¹	1.0	1.0
Irgacure IRGACURE™651	0.64	0.64
Irgacure IRGACURE™2959	2.36	2.36
Pigments	0.535	0.535

1 Organic Peroxide Catalyst, Pennwalt Corp.

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Please replace the Table and the Legend following beginning on page 13, at line 27, of the instant specification, with the following Table and Legend:

INGREDIENTS	AMOUNTS (phr)	
	SAMPLE 3-1	Comparative
Polyester A	60	
Comparative PE resin		60
EP 550	20.0	20.0
Daiso-ISO DAP	10.0	10.0
Irgacure IRGACURE TM 651	0.64	0.64
Irgacure IRGACURE TM 2959	2.36	2.36
Vanox 231XL	1.0	1.0
Lanco LANCO TM 1900 Wax	1.5	1.5
Spheriglass SPHERIGLASS TM 3000E	50.0	50.0
MORFLEX 1000 <u>Semi-crystalline polyester</u>	10.0	10.0
Pigments	0.54	0.54
Modaflow MODAFLOW TM 2000	1.0	1.0

Legend:

Comparative PE resin: formulated similar to Example A polyester except that neopentyl glycol was substituted for the CHDM

EP 550: glycidyl functional acrylic resin, Estron Chemicals

Diaso-ISO DAP: diallylisophthalate prepolymer, Osaka Soda Co.

Irgacure 651: dimethyl ketal photoinitiator, Ciba

Irgacure 2959: alpha hydroxy ketone photoinitiator, Ciba

Vanox 231XL: organic peroxide catalyst, Elf Atochem

Lanco 1900: micronized polymeric surface modifier, Lubrizol

Spheriglass 3000E: borosilicate solid glass spheres, Potters Ind.

~~MORFLEX 1000: semi-crystalline polyester, Rohm and Haas Corp.~~

Pigments

Modaflow 2000: acrylic flow modifier, Solutia, inc.

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Please replace the Table and Legend beginning on page 15, at line 1, of the instant specification, with the following Table:

INGREDIENTS	Amounts in phr (unless otherwise noted)	
	4-1	4-2
Polyester A	60	60
EP550	30	30
MORFLEX 1000 <u>Semi-crystalline polyester</u>	20	20
Daiso ISO-DAP	10	10
Resiflow <u>RESIFLOW™ P67</u>	1	1
Vanox <u>VANOX™ 231XL</u>	1	1
Pigment	20	20

Dryblended additives:

Cobalt Salt	--	1.5%
Process additive	.2%	.2%

Legend:

EP 550: glycidyl functional acrylic resin from stron Chemical.

~~MORFLEX 1000: semi-crystalline polyester, Rohm and Haas~~

Daiso ISO-DAP: diallylisophthalate prepolymer, Osaka Soda Co.

Resiflow P67: commercially available flow modifier

Vanox 231XL: organic peroxide catalyst, Elf Atochem

Pigment: Titanium dioxide

Cobalt Salt: commercially available as Intelomer 6054

Process additive: Aluminum oxide